

This invention relates to a method for manufacturing a mineral wool board, comprising the following steps in the given order: providing mineral wool fibers having a fiber length of 50 to 800 μm ; gluing the fibers with a liquid binder comprising phenolic resin, whereby the ratio of binder (based on the solids content of the resin of the binder) to mineral wool fibers is 5 to 30 % by weight, and pressing the glued fibers using heat and pressure.