

Clamping machine tool complex consists of two columns with rotating elements, one of which is equipped with a rotary drive, a workpiece table equipped with a drive for translational movement in the vertical direction, and a unit with a numerical program control system, the columns consist of two parts, the rotating elements of the columns are equipped with interchangeable clamping attachments, the drives are made in the form of stepper motors with encoders, interconnected by the numerical program control system. It is equipped with a second workpiece table in the form of a column consisting of two parts and equipped with a drive for translational movement in the horizontal direction, the drive of the second workpiece table is made in the form of a stepper motor with an encoder. Wherein, the motor and encoder are connected to the numerical control system, the columns with rotating elements and the workpiece tables are designed as separate units with the possibility of installing them on the table of the drilling, milling, and boring unit, the second rotating element is equipped with a translational movement drive. Wherein, the upper and lower sections of all columns are equipped with standardized mounting elements, and the lower sections of the columns are made removable.