

Line for preparing sleeve for rolling includes a roller conveyor section with mechanisms for raising and lowering the sleeve and rotating it by an angle of 45° , a four-die forging press, a cylindrical mandrel that is fed into and withdrawn from between the press dies by a hydraulic cylinder, a guide support for holding the cylindrical mandrel on the press axis. It additionally includes a device for supplying lubricating fluid to the cylindrical mandrel of the press, consisting of a base on which a cylindrical reservoir is mounted, which fits around the perimeter of the cylindrical mandrel, the left wall of the container has a groove in which a rubber chamber in the shape of a torus is located, with a fitting built into it to which an air duct is connected, the rubber chamber is protected on the outside by a metal ring. The right wall of the container features a chevron seal located in a through-type cover, the ring and the cover are secured to the container with bolts, and the container is filled with a lubricating fluid that can flow by gravity from a reservoir when the valve is opened. Wherein, sufficient air pressure is created in the rubber chamber to seal the gap between the rubber torus and the cylindrical mandrel.