

Footwear with cloth upper comprises a sole and an upper attached using standard stitching techniques, made from a fabric composed of hemp and cotton fibers. The upper fabric is made from hemp yarn containing 80% hemp fibers and 20% polyester, wherein cotton yarn is added to the warp in the weave pattern and a composed twill weave is used, in which three cotton threads run in the warp and one thread of hemp yarn runs in the weft.