

Laser cutting process to produce n trimmed sub-blanks, n being an integer strictly greater than 1, from a mother blank made of metallic material, comprising the following steps: -Op1/ positioning the mother blank on a cutting table, said cutting table comprising n laths arranged to be moveable relative to one another in a transverse direction, -Op2/ clamping at least part of the mother blank to the cutting table, -Op3/ cutting, using a laser source, n untrimmed sub-blanks from the mother blank in a longitudinal cutting direction, -Op4/ separating the n laths of the cutting table from one another in a transverse direction, -Op5/ releasing the clamping, -Op6/ clamping the n untrimmed sub-blanks to the n laths, -Op7/ laser trimming the n untrimmed sub-blanks in order to form n trimmed sub-blanks, -Op8/ releasing the clamping, -Op9/ discharging the n trimmed sub-blanks from the cutting table.